

Heat Transfer Application Instructions

Transfer Type *Laser Lights*

Heat Press Settings:
Temperature 400°

Pressure 90 lbs • Firm Pressure • 8 - 9 on Auto Clam Hotronix

PREHEAT PLATEN: Prior to beginning, press empty pad for 3 cycles of 15 seconds.
Failure to preheat pad will cause insufficient heat and will damage first 3 transfers.

STEP #1: LOAD GARMENT:

Prior to pressing, open the bottom of the garment and slide it over the platen. Pressing one side of the item at a time will eliminate ghost images/bleed through. **WARNING!** If garment is laid on top of platen be sure to check for bleed through after pressing first garment.

STEP #2: PRE-PRESS GARMENT:

Press garment (with no transfer) for 3-5 seconds to remove moisture and wrinkles.
Let garment cool for 10 - 15 seconds before placing the transfer.

STEP #3: POSITION TRANSFER:

Place transfer in desired location, ink side down.
Do not place transfer on wrinkles, seams or creases in garment.

STEP #4: PRESS TRANSFER:

Close heat press and press for 30 seconds at 400°.

STEP #5: PEEL TRANSFER:

Open heat press, and peel transfer immediately. It is important not to delay in peeling transfers. Transfer **CAN NOT** be reused.

Do not let transfer cool for more than 5 seconds or ink may not split evenly from paper.

☆ **TROUBLE SHOOTING TIPS** ☆

PROBLEM:

- Transfer NOT splitting evenly onto garment

SOLUTION:

- Increase Pressure
- Increase Temperature
- Peel Transfer *Immediately* after opening press
- Verify Platen has been pre-heated

*Washing
Instructions on back*

Printing Instructions

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Designed for a majority of both oil and oil-less laser printers and copiers.
NOT FOR USE WITH: Canon Image Runner 3200

- Keep your Laser Transfer Paper in the provided poly-bag
- Place transfer paper in to the **BYPASS** tray of the laser printer. Fan paper prior to placing in tray. Position paper to print on coated side of paper.
- Select **"MIRROR IMAGE"** to reverse image.
- Select **"THICK/HEAVY"** paper mode. (If the fusing temp. of your printer runs hotter that 175°C, **"PLAIN PAPER"** mode through the **BYPASS** tray is recommended.

DO NOT cut the 11"x17" paper prior to printing.

RECOMMENDED PRINTER SETTINGS

PRINTERS	PRINT MODE	PRINT QUALITY
HP.....	HP Iron-on Transfer.....	Normal or Best
EPSON.....	360 dpi Ink Jet Paper or Photo Quality.....	Normal or Best
CANON.....	T-Shirt Transfer.....	Default Settings
LEXMARK.....	Iron-on Transfer.....	Best (600 or 1200 dpi)

Store Transfer Paper at 60°F - 78°F and 0% Humidity

☆ **WASHING INSTRUCTIONS** ☆



Machine Wash, Cold
Turn garment inside out



Do NOT bleach



Tumble Dry, No Heat



Do NOT iron

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