

Heat Transfer Application Instructions

Transfer Type *LASER OPAQUE*

Heat Press Settings:

Temperature 325° for 20 Seconds

Pressure 60 lbs • Medium Pressure • 6 - 8 on Auto Clam Hotronix

PREHEAT PLATEN: Prior to beginning, press empty pad for 3 cycles of 15 seconds.
Failure to preheat pad will cause insufficient heat and will damage first 3 transfers.

STEP #1: TRIM TRANSFER

- Cut excess paper around the image area. Leave a one inch excess to tear and peel the back of the paper in step 2.
- Any white edge that is left will show white on the colored fabric.

STEP #2: TEAR & PEEL BACKING PAPER

- Hold image side of transfer towards you and make a small crease in the one inch excess corner that does not have color/toner.
- Gently tear the paper backing from the opaque material.
- Peel the backing paper like a sticker.
- Completely peel the backing paper from the image layer.

STEP #3: PRE-PRESS GARMENT:

- Press garment (with no transfer) for 3-5 seconds to remove moisture and wrinkles.

STEP #4: POSITION TRANSFER:

- Place transfer in desired location, design side up.
- **Cover transfer with Teflon sheet.**
- Do not place transfer on wrinkles, seams or creases in garment.

STEP #5: PRESS TRANSFER:

- Press at medium pressure (60 LBS.) at 325°F for 20 seconds.

STEP #6: COOL AND PEEL TRANSFER:

- Let cool completely before removing Teflon Sheet.

*Washing
Instructions on back*

Printing Instructions

Transfer Type *LASER OPAQUE*

Designed for a majority of both oil and oil-less laser printers and copiers.
NOT FOR USE WITH: Canon Image Runner 3200

STEP #1: PRINTING LASER OPAQUE TRANSFER PAPER

- The **PRINT SIDE** of the paper is the **BLANK COATED SIDE**
- The backing paper has blue grid marks
- **DO NOT FLIP** or **MIRROR** the image
- For 11x17 manual feed in copier/printer "LDR" long grain.

DO NOT cut the 11"x17" paper prior to printing.

RECOMMENDED PRINTER SETTINGS

PRINTERS	PRINT MODE	PRINT QUALITY
HP.....	HP Iron-on Transfer.....	Normal or Best
EPSON.....	360 dpi Ink Jet Paper or Photo Quality.....	Normal or Best
CANON.....	T-Shirt Transfer.....	Default Settings
LEXMARK.....	Iron-on Transfer.....	Best (600 or 1200 dpi)

Store Transfer Paper at 60°F - 78°F and 0% Humidity

☆ WASHING INSTRUCTIONS ☆



Machine Wash, Cold
Turn garment inside out



Do NOT bleach



Tumble Dry, No Heat



Do NOT iron

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