

# Heat Transfer Application Instructions

Transfer Type

**GLITTER**

**Heat Press Settings:**  
Temperature 375° - 380°

Pressure 70 lbs • Firm Pressure • 7 - 9 on Auto Clam Hotronix

**PREHEAT PLATEN:** Prior to beginning, press empty pad for 3 cycles of 15 seconds.  
*Failure to preheat pad will cause insufficient heat and will damage first 3 transfers.*

**STEP #1: LOAD GARMENT:**

Prior to pressing, open the bottom of the garment and slide it over the platen. Pressing one side of the item at a time will eliminate ghost images/bleed through. **WARNING!** If garment is laid on top of platen be sure to check for bleed through after pressing first garment.

**STEP #2: PRE-PRESS GARMENT:**

Press garment (with no transfer) for 3-5 seconds to remove moisture and wrinkles.

**STEP #3: POSITION TRANSFER:**

Place transfer in desired location, ink side down.  
**Cover transfer with Teflon sheet.**  
Do not place transfer on wrinkles, seams or creases in garment.

**STEP #4: PRESS TRANSFER:**

Close heat press and press for 10 seconds at 375°.

**STEP #5: COOL AND PEEL TRANSFER:**

Open heat press, wipe transfer and Teflon sheet with dry rag/heat eraser for 30-40 seconds. **Transfer should be cool to the touch before peeling.** Remove Teflon sheet and peel with smooth steady motion.

☆ **TROUBLE SHOOTING TIPS** ☆

**PROBLEM:**

- Parts of Transfer NOT splitting evenly

**SOLUTION:**

- Increase Pressure Slightly
- Cool for longer time prior to peeling

**PROBLEM:**

- Transfer NOT opaque - shirt color showing through

**SOLUTION:**

- Decrease Pressure Slightly

Washing  
Instructions on back

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☆ **WASHING INSTRUCTIONS** ☆



Machine Wash, Cold  
Turn garment inside out



Do NOT bleach



Line Dry



Do NOT iron

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