



14777 Keel St. Plymouth, MI 48170
Phone: 888.414.7604
Fax: 734.414.7607
www.versatranz.com
artwork@versatranz.com

Heat Transfer Application Instructions

Transfer Type **VERSATRANS®**

Heat Press Settings:
Temperature 380°

Pressure 55 - 70 lbs • Medium-Firm Pressure • 6 - 9 on Auto Clam Hotronix

PREHEAT PLATEN: Prior to beginning, press empty pad for **3** cycles of **15** seconds.
Failure to preheat pad will cause insufficient heat and will damage first 3 transfers.

STEP #1: LOAD GARMENT:

Prior to pressing, open the bottom of the garment and slide it over the platen. Pressing one side of the item at a time will eliminate ghost images/bleed through. **WARNING!** If garment is laid on top of platen be sure to check for bleed through after pressing first garment.

STEP #2: PRE-PRESS GARMENT:

Press garment (with no transfer) for **3-5** seconds to remove moisture and wrinkles.

STEP #3: POSITION TRANSFER:

Place transfer in desired location, ink side down.
DO NOT cover transfer with Teflon sheet.
Do not place transfer on wrinkles, seams or creases in garment.

STEP #4: PRESS TRANSFER:

Close heat press and press for **8-12** seconds at **380°**.

STEP #5: PEEL TRANSFER:

Open heat press, and peel transfer with a smooth steady motion.

☆ **TROUBLE SHOOTING TIPS** ☆

PROBLEM:

- Transfer NOT splitting evenly onto garment

SOLUTION:

- Increase Pressure
- Increase Temperature
- Peel Transfer *Immediately* after opening press
- Verify Platen has been pre-heated

Washing
Instructions on back



14777 Keel St. Plymouth, MI 48170
Phone: 888.414.7604
Fax: 734.414.7607
www.versatranz.com
artwork@versatranz.com

Heat Transfer Application Instructions

Transfer Type **VERSATRANS®**

☆ **WASHING INSTRUCTIONS** ☆



Machine Wash, Cold
Turn garment inside out



Do NOT bleach



Tumble Dry, Low Heat



Do NOT iron

See our design
catalog on-line at
www.versatranz.com