

Heat Transfer Application Instructions

Transfer Type

GlitterFlex

**Heat Press Settings:
Temperature 285°**

Pressure 60 lbs - Firm Pressure • 7 - 9 on Auto Clam Hotronix

PREHEAT PLATEN: Prior to beginning, press empty pad for **3** cycles of **15** seconds.
Failure to preheat pad will cause insufficient heat and will damage first 3 transfers.

STEP #1: CUT AND WEED:

All Designs must be cut in reverse. Weed away excess material.

STEP #2: LOAD GARMENT:

Prior to pressing, open the bottom of the garment and slide it over the platen. Pressing one side of the item at a time will eliminate ghost images/bleed through. **WARNING!** If garment is laid on top of platen be sure to check for bleed through after pressing first garment.

STEP #3: PRE-PRESS GARMENT:

Press garment (with no transfer) for **4** seconds to remove moisture and wrinkles.

STEP #4: POSITION TRANSFER:

Position transfer on garment in desired location with the carrying sheet side up and the design facing down.
Do not place transfer on wrinkles, seams or creases in garment.

STEP #5: PRESS TRANSFER:

Close heat press and press for **3** seconds at 285° with firm pressure.

STEP #6: COOL, PEEL TRANSFER & REPRESS:

Open heat press, wipe transfer and carrier sheet with dry rag/heat eraser for **20-30** seconds. Let cool and peel backing with smooth steady motion. **Repress** with teflon sheet for another **10** seconds at 285° with firm pressure. Transfer **CAN NOT** be reused. *Some colors may require a higher temperature and longer application time.*

Washing
Instructions on back

Heat Transfer Application Instructions

Transfer Type

GlitterFlex

☆ **TROUBLE SHOOTING TIPS** ☆

PROBLEM:

- o Transfer NOT splitting evenly onto garment

SOLUTION:

- o Increase Pressure
- o Increase Temperature
- o Let transfer cool *completely* before peeling
- o Verify Platen has been pre-heated

☆ **WASHING INSTRUCTIONS** ☆



Machine Wash, Cool to Warm
Turn garment inside out



Do NOT bleach



Tumble Dry, Low Heat



Do NOT iron

See our design
catalog on-line at
www.versatranz.com