

Heat Transfer Application Instructions

Transfer Type *ThermoFlex PLUS*

Heat Press Settings:

Temperature 330° - 335°

Pressure 60 lbs • Firm Pressure • 7 - 9 on Auto Clam Hotronix

PREHEAT PLATEN: Prior to beginning, press empty pad for **3** cycles of **15** seconds.
Failure to preheat pad will cause insufficient heat and will damage first 3 transfers.

STEP #1: CUT AND WEED:

All Designs must be cut in reverse. Weed away excess material.

STEP #2: LOAD GARMENT:

Prior to pressing, open the bottom of the garment and slide it over the platen. Pressing one side of the item at a time will eliminate ghost images/bleed through. **WARNING!** If garment is laid on top of platen be sure to check for bleed through after pressing first garment.

STEP #3: PRE-PRESS GARMENT:

Press garment (with no transfer) for **4** seconds to remove moisture and wrinkles.

STEP #4: POSITION TRANSFER:

Position transfer on garment in desired location with the carrying sheet side up and the design facing down.

Place Teflon sheet over design.

Do not place transfer on wrinkles, seams or creases in garment.

STEP #5: PRESS TRANSFER:

Close heat press and press for **17-20** seconds at 330° - 335° with firm pressure.

STEP #6: PEEL TRANSFER WARM:

Open heat press, wipe transfer and Teflon sheet with dry rag/heat eraser. Remove Teflon sheet and peel with smooth steady motion.

Transfer **CAN NOT** be reused.

Washing
Instructions on back

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☆ TROUBLE SHOOTING TIPS ☆

PROBLEM:

o Transfer NOT splitting evenly onto garment

SOLUTION:

- o Increase Pressure
- o Increase Temperature
- o Let transfer cool until warm before peeling
- o Verify Platen has been pre-heated

☆ WASHING INSTRUCTIONS ☆



Machine Wash, Warm
Turn garment inside out



Do NOT bleach



Tumble Dry, Medium Heat



Do NOT iron

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